

July 31, 2001 Test Report No. 42898 Page 1 of 2

CLIENT:

Max Liner

450 College Drive

Martinsville, VA 24112

Attn. Walter Mattox

Re: Purchase Order No. 56

MATERIALS: One section of cured-in place pipe (CIPP) liner inside of a PVC pipe shell was submitted by the client and identified as shown below.

Sample No.	Sample Description
1	6" x 5mm (12" long)

TESTING:

The following testing was conducted on specimens machined from the CIPP material. The plastic film liner was removed from each specimen prior to testing.

- Flexural properties testing was conducted in accordance with ASTM D790-00, Procedure A, using a span to depth ratio of at least 16:1. The plastic liner was removed from all specimens and tested in full thickness as submitted.
- 2. Tensile properties testing was conducted in accordance with ASTM D638-00, Type I specimens with a cross-head speed of 0.2 inches/minute.

RESULTS:

Hauser Laboratories

The results are summarized in Table 1 and presented in detail in Tables 2 and 3.

TABLE 1 SUMMARY OF TEST RESULTS

Sample ID	Average Flexural Strength (psi)	Average Flexural Modulus (psi)	Average Tensile Strength (psi)	Average Modulus of Elasticity (psi)
1	7,010	266,000	3,560	321,000

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TESTING SUPERVISED BY:

TESTING CONDUCTED BY:

Steve Ferry, Section Manager Dale Beasley, Technician III

TABLE 2
DETAILED FLEXURAL PROPERTIES

Sample ID	Flexural Strength (psi)	Flexural Modulus (psi)
6" x 5mm	(POI)	· ·
1	7,590	259,000
2	7,780	287,000
3	7,130	288,000
4	6,300	247,000
5	6,260	251,000
Average	7,010	266,000
Std. Dev.	710	20,000

TABLE 3
DETAILED TENSILE PROPERTIES

Sample ID	Tensile Strength	Modulus of Elasticity
	(psi)	(psi)
6" x 5mm		
1	3,760	329,000
2	4,010	325,000
3	4,080	325,000
4	2,450	301,000
5	3,480	328,000
Average	3,560	321,000
Std. Dev.	660	12,000